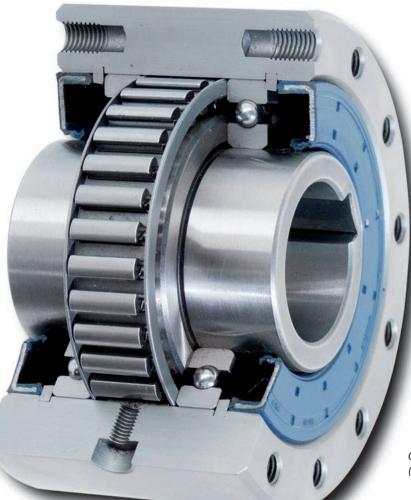
RINGSPANN® Packaging sausages on the high seas

New stainless steel RINGSPANN freewheels brave corrosion and acids

With its new FBS series freewheels, RINGSPANN not only makes life easier for manufacturers of food processing machines and packaging systems. The design engineers of seawater-resistant drive units for marine or offshore engineering also have reason to be pleased. For these high-performance complete freewheels for maximum torques of up to 10,000 Nm are made of stainless steel and are therefore extremely resistant to corrosion and chemicals. They can also be further optimised with food-safe lubricants and seals.

"You can even build them into sausage packaging systems for offshore operation if you need to", says Thomas Heubach with a chuckle. What the director of RINGSPANN's freewheels division highlights with this humorous comparison are the special areas of application of the new freewheel series FBS. For these highperformance complete freewheels have been especially developed for use in the drive systems of machines and systems for the production and pack-





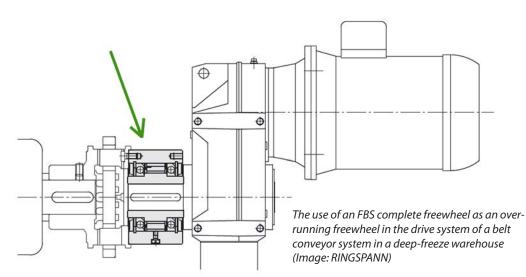
Use of a stainless FBS complete freewheel by RINGSPANN in a meat mincing machine for the manufacturing of sausage products (Image: GEA)

aging of foodstuffs. They are also outstandingly wellsuited for applications in marine, offshore and chemical engineering. The main reason being: RINGSPANN manufactures this new FBS series from a special stainless steel defined and specified in close cooperation with renowned technological leaders in materials engineering. "These freewheels are therefore resistant to corrosion and acids – including nitric acid, which is frequently contained in cleaners and fertilisers", underlines Thomas Heubach.

Use for clean room drives also on the cards

The stainless freewheels by RINGSPANN are already in use in different food engineering machines. For example, they have been running for some weeks now in the belt conveyor drive of a freeze-drying unit for poultry and in a production line for sausages. Typical applications for the new FBS series also include the production of meat mincing and dough processing machines as well as salad packaging lines and beverage filling systems. "Drive systems required to run under special clean room conditions are currently being discussed as a further area of application", divisional manager Thomas Heubach adds.

Complete freewheel of the series FBS (Image: RINGSPANN)





RINGSPANN divisional manager Thomas Heubach (Image: RINGSPANN)

Nine sizes in four variants

The stainless FBS freewheels by RINGSPANN can, depending on the variant, be built into the drive units as indexing freewheels, overrunning freewheels or backstops and are designed for maximum torques of up to 10,000 Nm. It is also interesting to take a second look at the altogether four FBS variants on offer. For, alongside a standard version for universal use, RINGSPANN offers three further application-specific variants for increased service life and precision requirements. "Whilst the sprags of the RIDUVIT[®] type FBS have a carbidelike wear-protection coating, those of FBS type X are designed for applications with a quick-turning inner ring and those of FBS type Z for applications with a quick-turning outer ring", explains divisional manager Thomas Heubach.

Irrespectively of the variant, the stainless freewheels of the FBS series by RINGSPANN are available in nine sizes with bores of up to 75 mm. In addition, they can be further optimised with food-safe lubricants and sealing rings for particularly high requirements in food processing. In terms of their design, the new FBS complete freewheels are sealed sprag freewheels mounted on ball bearings. They are supplied filled with oil and ready to assemble for bolting to the face. Depending on the lubricant used, they deliver reliable service under ambient temperatures of -40° C to +50° C. Implementing customised special versions is no problem for RINGSPANN.

Installation of a stainless FBS complete freewheel from RINGSPANN in a chopper for meat processing (Image: GEA)

Infobox

Non-wearing alternative to the switched clutch

RINGSPANN is recognised as an international market leader in the freewheels sector and supplies around 6,000 customers worldwide with these mechanical components for the realisation of backstops, overrunning and indexing freewheels in drive engineering. Freewheels basically consist of an inner and an outer ring with clamping elements in between. In the one direction of rotation, there is no contact between the inner and outer ring (idle); in the opposite direction however, the clamping elements ensure a frictional connection between the inner and outer ring (driving operation). Housing freewheels are frequently used as automatically working overrunning clutches in multiple-motor drives. They do not require a switching device.